

# ID/RADIAL STEEL & ALUMINUM





01

## **SPECIFICATIONS**

## PACKAGE DIMENSIONS:

OD: 47.25"-79.4" ID: 30" (+/-1/8") Width: 36"-102"

## OREINTATION:

Eye Parallel to Travel

POSITION TOLERANCE: +/- 1"

TELESCOPE TOLERANCE: +/- 2"

COIL TEMP: Hot/Cold

**VALVE VOLTAGE: 24VDC** 

## **PNEUMATIC REQUIREMENTS:**

Operating pressure: 85psi consumption 44 cfm, 88 cfm peak (2-3 seconds)

\*Supplied by customer

## **AMBIENT TEMPERATURE:**

20F - 110F

## **AUTOMATION CONTROL:**

Siemens / Allen Bradley

#### **OPERATOR INTERFACE:**

Siemens / Allen Bradley

## **POWER REQUIREMENTS:**

480 Volt AC, 3 phase, 60 Hz

02

# **UNIQUE FEATURES**



## HOT & COLD COILS

Ability to strap hot or cold coils.



## STRAP PLACEMENT

Capable of placing multiple straps.



## SWORD VERSATILITY

Movable sword allows for various custom applications.



## **MACHINE POSITIONING**

Possible to have an assortment of positions including online, offline, maintenance position, and inline indexing.



## **STRAPPING HEAD**

Single or dual strapping head located either on the top or side of the machine.



## COIL ORIENTATION

Coils can be presented Eye parallel or perpendicular to travel.



## **CUSTOMIZED TO SUIT YOUR NEEDS**

We work with customers to design a machine that will help them succeed. Our commitment to deliver what is needed in a strapping machine, whether it is a custom fit, custom solution or a standard machine, keeps businesses running smoothly and on time.